

PRIMER – water-based

# AQUABOND

Adhesion primer for plasters and levelling compounds

Ready-to-use adhesion primer with granular aggregates for creating a good bonding bridge on the types of substrates commonly found in the building trade, ensuring optimal adhesion of plasters, smoothing compounds and tile adhesives. Its dry film is characterised by good grip even on very smooth and waterproof mineral substrates. The product is single-component, ready-to-use and is applied quickly, in a single coat, by roller or brush.

## ADVANTAGES

- Quick and easy to apply.
- Elasticity and durability over time.
- Excellent adhesion even on polystyrene slabs.
- Rapid drying.
- Ready to use (aggregates are perfectly in solution).
- Optimises construction time.
- Solvent free product.
- Neither toxic nor flammable.

## YIELD

0,20–0,25 kg/m<sup>2</sup> depending on the degree of absorbency of the substrate.

## COLOUR

Water green.

## PACKAGING

20 kg plastic bucket.

5 kg plastic bucket.

Pallet:

- No. 48 20 kg buckets (960 kg);
- No. 20 cartons (4 pieces each) (400 kg)

## FIELDS OF APPLICATION

*Aquabond* is designed to improve anchorage on various types of substrates such as cement or lime-based plaster, smoothing plaster, painted plaster, smooth concrete surfaces, prefabricated concrete panels, cork or plasterboard panels, stone, wood, metal, glass

or unglazed tile substrates. Thanks to the adhesion given by the product, these substrates can be coated with *Diathonite* line plasters, other lime-based plasters, cement plasters, smoothing compounds, tile adhesives, paints and other types of acrylic coatings. The product can be applied both indoors and outdoors.

## STORAGE

The product must be stored in its original, perfectly closed containers, in a well-ventilated place, away from sunlight, water and frost, at temperatures between +5°C and +35°C.

## SUBSTRATE PREPARATION

The substrate must be completely hardened (properly cured) and have sufficient strength. The surface must be thoroughly clean, dry, well consolidated and free of crumbling and loose parts.

## Concrete

Ensure that the plaster is consistent and well adhered to the substrate, otherwise provide for partial or total removal. In the case of painted plaster, ensure that the paint is well adhered to the plaster by tapping at several points on the surface. Given the wide variety of paints on the market, it is advisable to carry out a test to check the adhesion of the system. However, as with any plaster, to ensure optimal breathability and adhesion to the substrate, the existing paint should ideally be removed.

EPD®  
THE INTERNATIONAL EPD® SYSTEM



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If the paint is well adhered, it is the responsibility of the applicator to check its stability and compatibility with the plaster.

## Panels

Ensure that the panels are well fitted together and that there are no open joints. Due to the large variety of panels on the market, we recommend carrying out a system adhesion test.

## Wood

Thoroughly clean the surface by removing dust, brittle parts and loose flakes. The wood must be completely dry, well cohesive and dimensionally stable. On painted or treated wood, carry out a preliminary test to check adhesion.

## Metal

Clean the surface thoroughly, removing dirt and any loose paint. If rust is present, treat the surface with a suitable anti-rust product before applying Aquabond. If the metal surface is painted, it is advisable to carry out a test to check the perfect adhesion of the system.

## MIXING

*Aquabond* is ready to use, it is recommended to mix it before application to make the product homogeneous. In extremely hot weather conditions, you can add 5% clean water and continue mixing. Never add foreign components to the product.

## APPLICATION

1. Apply *Aquabond* in a single coat by roller or brush, taking care to cover the surface perfectly.
2. In the event of rain on a product that is not perfectly dry, it is recommended to carefully check its suitability for subsequent coating.
3. On particularly absorbent substrates, it

may be necessary to apply the product in several layers.

4. Once *Aquabond* has dried, the substrate should feel rough to the touch and take on a greenish colour.
5. Wait until *Aquabond* is completely dry before applying the plaster.

## DRYING TIMES

- At a temperature of 23°C and 50% relative humidity, the product dries in 30 minutes.
- Drying times are influenced by the relative humidity of the environment, the temperature and can vary significantly.
- If applied in larger quantities than expected, the drying time may increase significantly.
- After the drying time has elapsed, the chosen type of coating can be applied. The coating must in any case be applied within 30 days of applying *Aquabond*.

## SUGGESTIONS

- Do not apply at ambient and substrate temperatures below +5°C and above +35°C.
- During the summer season apply the product during the cooler hours of the day.
- Do not apply with imminent danger of rain or frost, in conditions of heavy fog or with relative humidity higher than 70%.
- Protect the product from contact with water until completely dry.
- Do not wet the primed surface before applying the plaster.
- Do not apply on linoleum substrates.
- Before applying the product, it is recommended to cover any elements that are not to be coated.

## CLEANING

The equipment used can be washed with water before the product hardens.

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## SAFETY

Always use personal protective equipment when handling and follow the product's safety data sheet.

\* These data, although carried out according to standardised test methods, are indicative and may be subject to change as specific site conditions vary.

## Technical Data\*

Features		Units
Yield	0,20 – 0,25 kg/m <sup>2</sup> <i>according to the absorption degree of support</i>	kg/m <sup>2</sup>
Aspect	liquid	-
Colour	green	-
Mixing water	If necessary, 5% water	-
Application temperature	+5 /+35	°C
Drying time (T=23°C; U.R. 50%)	30	min
Storage	12 months in original containers and in dry places	Months
Packaging	20 kg (4.07 gal U. S.) plastic bucket and 5 kg (1.02 gal U. S.) plastic bucket	kg gal U. S.

\*\* 1000 hours of weathering test correspond to about 5 years. This correspondence is only approximate and it may considerably vary depending on climatic conditions of the place where the product will be used

Final performances		Units	Regulations	Results	
Adhesion on cement supports	Adesion test pull off	> 4,0	N/mm <sup>2</sup>	UNI EN ISO 4624	excellent
Adhesion on wood		> 4,0	N/mm <sup>2</sup>	UNI EN ISO 4624	excellent
Adhesion on metal		> 4,0	N/mm <sup>2</sup>	UNI EN ISO 4624	excellent
Adhesion on glass		> 4,0	N/mm <sup>2</sup>	UNI EN ISO 4624	excellent
Adhesion on plasterboard		1,0	N/mm <sup>2</sup>	UNI EN ISO 4624	sufficient
Adhesion <i>Aquabond</i> + <i>Diathonite Evolution</i> on cork panel		85,5	N	UNI EN 1015-12 UNI EN 1542	good
Water vapour permeability	μ = 788	-	UNI EN ISO 7783	-	
Weathering test resistance	1000hours (>5 years**)	hours/years	EN ISO 11507 ASTM D4587	-	
Resistance to 50 freeze-thaw cycles (15°C/+15°C) (59°F/+59°F)	unchanged	-	EN 202	unchanged	



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