



### Technical data

	Material
Backing	Elastic PE carrier film
Main component	Butyl rubber
Release film	Silicone-coated PE film

Property	Regulation	Value
Colour		Butyl rubber: grey, film: white
Surface weight	BS EN 1849-2	1.35 kg/m <sup>2</sup>
Thickness	BS EN 1849-2	1.05 mm
sd value	BS EN 1931	> 200 m
g value	BS EN 1931	> 1 000 MN-s/g
Outdoor exposure		3 months
Application temperature		+5 °C to +35 °C ; 41 °F to 95 °F; frost-free nights
Temperature resistance		Permanent -20 °C to 80 °C ; -4 °F to 176 °F
Storage		Cool and dry

### Areas of application

For creating seals underneath sills/sole plates/thresholds in timber structures, for sealing wood-based panels to smooth mineral surfaces, for taping sub-roof panels to one another (e.g. in roof valleys and transitions), and for sealing these to adjoining structural elements.

#### Splits on release film

##### Tape width Split (approx.)

100 mm	50   50 mm
150 mm	75   75 mm
200 mm	100   100 mm
300 mm	150   150 mm

### Supply forms

Art. no.	Length	Width	Release film splits	Weight	Sales unit	Container	GTIN
15363	20 m	100 mm	50   50 mm	3.6 kg	3	180	4026639153630
14136	20 m	150 mm	75   75 mm	5.4 kg	2	120	4026639141361
14137	20 m	200 mm	100   100 mm	6 kg	2	84	4026639141378
14698	20 m	300 mm	150   150 mm	10.4 kg	1	60	4026639146984

### Advantages

- ✓ Protects building structures against water ingress with its strong sealing effect
- ✓ Secure sealing: butyl rubber penetrates deep into the subsurface
- ✓ Easy to work with: very elastic – can adapt flexibly to subsurfaces and corners
- ✓ Subsequent work can be started quickly: adheres to stable mineral subsurfaces without primers
- ✓ Construction in adherence with standards: for airtight sealing in accordance with DIN 4108-7, SIA 180 and RE 2020
- ✓ Excellent values in hazardous substance testing, has been tested according to the ISO 16000 evaluation scheme

### Substrates

Clean subsurfaces before sticking. Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on surfaces where adhesives are to be applied. Subsurfaces must be sufficiently dry and stable; if necessary, subsurfaces should be stabilised or renewed.

Adhesive bonds are possible on planed and painted wood, hard plastics and metal (e.g. pipes, windows etc.), hard wood-based panels (chipboard, OSB, plywood, MDF and wood-fibre underlay panels) and mineral subsurfaces such as concrete, non-plastered masonry or plaster.

Pre-treatment with TESCON PRIMER is required in the case of adhesion to wood-fibre underlay panels or on smooth, mineral subsurfaces. It may be necessary to apply a bead of adhesive sealant – e.g. ORCON F – underneath the tape to achieve reliable seals on rougher surfaces.

The best results in terms of reliability are achieved on high-quality substrates. Particular care is necessary when working with older or multi-layer substrates. It is your responsibility to check the suitability of the substrate; adhesion tests may be necessary in certain cases. Pre-treatment of the substrate with TESCON PRIMER will improve the adhesive bond.

## General conditions

The adhesive bonds should not be subjected to tensile strain. Rub the tape firmly to secure the adhesive bond. Ensure there is sufficient back pressure. Windproof, airtight or rainproof seals can only be achieved on vapour control membranes, roofing underlay membranes or facade membranes that have been installed without folds or creases. This product can only be worked with if daytime and nighttime temperatures are  $> 5^{\circ}\text{C}$ .

If the initial bond is not satisfactory, a solvent (e.g. white spirits) may be applied to the grey butyl rubber side of the tape. The solvent increases the adhesiveness of the butyl rubber at low temperatures.

The tape is self-sealing under the effect of heat.



Tested for hazardous substances according to



The applications and conditions described here are based on current research findings and practical experience. We reserve the right to change the recommended application designs and installation methods and to develop and thus change the properties and quality of individual products. We would be glad to inform you about the current state of engineering knowledge at the time that your installation is carried out.

The planning documentation that is available from pro clima provides further information about installation methods and design details. If you have questions, please contact pro clima Technical Support in Ireland and the UK:

Phone: +353 46 9432104

[info@ecologicalbuildingsystems.com](mailto:info@ecologicalbuildingsystems.com)

### To find your local stockist, please contact:

#### Ireland

Phone: +353 46 9432104

#### UK

Phone: +44 1228 711 511

#### Ecological Building Systems

[info@ecologicalbuildingsystems.com](mailto:info@ecologicalbuildingsystems.com)

[www.ecologicalbuildingsystems.com](http://www.ecologicalbuildingsystems.com)

#### MOLL

**bauökologische Produkte GmbH**

Rheintalstraße 35 - 43

68723 Schwetzingen

Germany

[www.proclima.com](http://www.proclima.com)

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**As product suppliers in the UK and Ireland, we're happy to assist you with your projects and have expert technical and sales advice on hand.**



**Call us**

**Great Britain** +44 (0)1228 711511

**Ireland** +353 46 9432104



**Email us**

[info@ecologicalbuildingsystems.com](mailto:info@ecologicalbuildingsystems.com)



**Find us**

**Great Britain** Ecological Building Systems UK Ltd.,  
Cardewlees, Carlisle, Cumbria, CA5 6LF,  
United Kingdom

**Ireland** Ecological Building Systems Ltd.,  
Main Street, Athboy. Co. Meath, C15 Y678,  
Republic of Ireland