## Making Windows and Doors - Airtight, Windtight and Thermally Efficient

#### **Masonry Window Detail**



#### **Timberframe Window Detail**



**EXTOSEAL ENCORS** butyl flashing for window sills and door thresholds

pro clima TESCON PROFIL corner sealing tape

pro clima FIDEN EXO compressive windtight tape

**CONTEGA SOLIDO SL** masonry plaster sealing

CONTEGA SOLIDO EXO Diffusion open plaster

Multi-purpose flexible corner sealing tape for windows, doors and

CONTEGA FIDEN EXO Pre-compressed joint sealing tape for exterior

PHONOTHERM 200 Compressive resistant thermal insulation





ORCON F Multi-purpose adhesive

**CONTEGA SOLIDO SL** Vapour resistant masonry plaster sealing tape



EXTOSEAL ENCORS Butyl flashings for

Door Threshold Detail



pro clima TESCON PROFIL corner sealing tape

pro clima CONTEGA SOLIDO SL airtight tape

ORCON F Multi-purpose adhesive

PHONOTHERM 200 thermal insulation

EXTOSEAL ENCORS butyl flashing for window sills and door thresholds

window sills and door thresholds



**TESCON PROFIL** Multi-purpose flexible corner sealing tape for windows, doors and corner joints



**CONTEGA FIDEN EXO** Pre-compressed joint sealing tape for exterior use

#### **Ecological Building Systems Ltd**

has been at the forefront of environmental and sustainable building product solutions for over a decade, gaining sole agency in Ireland and the UK for pro clima, the eminent and well established German brand of Intelligent Airtight and Windtight building solutions. Ecological also supply a range of natural insulations ans GUTEX wood fibreboards.

#### **Technical Sales Service** and Back Up

Ecological Building Systems is pleased to provide technical advice on how to incorporate pro clima products into differnt forms of constructions for new build and refurbishment projects.

• We offer a technical sales helpline.

- CPDs and airtight installation training.
- · Copies of more in-depth relevant reports, studies and samples.
- Help and advice on meeting the requirements of Building Regulations.
- Specification Clauses available from GreenSpec.
- Hygro-thermal modelling using WUFI.
- Airtightness and Windtightness construction details available on request.
- Airtight installation DVD and vidoes available on our website.
- On-site support, where possible.
- U Value Calculations and Dew Point Assessments.
- Bespoke Training Centre and Showroom.
- Free in house drawing review and consulation service.





CONTEGA SOLIDO SL D Vapour resistant masonry plaster sealing tape. Includes double sided tape and may be pre applied to windows

> CONTEGA SOLIDO EXO D Diffusion open masonry plaster sealing tape. Includes double sided tape and may be pre applied to windows



**TESCON INVIS** A black tape for use with SOLITEX FRONTA QUATTRO for concealing taping junctions





DA-S Airtight vapour check

sealing strip





# Window Sealing Systems Guide

### PRODUCT GUIDE







Phonotherm<sup>®</sup> 200







www.ecologicalbuildingsystems.com



#### Why pro clima?

- Pioneers of Intelligent airtight solutions for over 20 years.
- Independent consumer testing\* confirms pro clima is the 'Best Airtight Layer'.

#### Airtightness and Windows in Buildings

Research shows that up to half of all heat loss in buildings can be due to air leakage and uncontrolled ventilation. Insulation levels have increased substantially over the last few decades, but heated air is still escaping and can be pinpointed as a major source of energy loss. A typical house loses at least 10% of its heat through windows

Thermally efficient quality windows also lead to significant improvements in comfort, air tightness and acoustics. With the introduction of more stringent requirements to reduce heat loss people of making significant investments in high performance windows.

We have come a long way from single glazed windows which attained a U value of 4.8W/m2K. Modern triple glazed windows can attain a U value of 0.78W/m2k or lower, a reduction of heat loss by over 6 times.

The thermal performance of the window though is very much dependent on how it is installed. This is particularly pertinent in not only new construction but particularly in the retrofit of moderately or poorly insulated buildings.

#### BOSIG PHONOTHERM 200, is a

compressive resistant thermal insulation. BOSIG, the manufacturer of PHONOTHERM 200 was founded in Germany over 35 years ago

This guide shows some key details and products required to build airtight and windtight buildings, reducing the carbon footprint of our built environment and making energy savings, leading to comfortable, healthy, low energy buildings.

#### **Environmental protection:**

PHONOTHERM 200 is 100% recyclable. Phonotherm® 200 is free of formaldehydes and does not emit physiologically significant quantities of chemical substances.

#### Processing:

Use conventional tungsten-carbide tipped woodworking machinery for working. In principle, we recommend a dust extractor. The dust created during machining (sawing, grinding, milling) is physiologically harmless and not fibrous. Pre-drill

before screwing or use self-drill screws. Phonotherm® 200 can be screwed, the material can be milled, ground and drilled and can be glued together.

#### Gluing:

Gluing of butt joints of boards, cuts and strips is simple, using 2-component polyurethane adhesives for instance. Single or 2-component polyurethane adhesives are suitable for gluing of surfaces. For assistance please enquire about your specific application.

#### Storage and transport:

Phonotherm® 200 should be stored dry and on a flat surface.



- Every solution to achieving air & windtight constructions in block and timberframe buildings.
- · Highest performing Intelligent Airtight Vapour Check -INTELLO PLUS
- Superior protection against condensation. mould & structural damage.
- Primary pro clima airtight tapes independently tested for an expected life of at least 100 years.
- High performance solid acrylic glues, tapes & grommets designed to last the lifetime of the building. -IAB approved Intelligent airtight & windtight system.
- · Sentinal Haus Approved.
- pro clima window and door sealing components have been verified by IFT Rosenheim, the leading testing institute in Germany and Europe for windows and facades.

An incorrectly installed, high performance window, can lead to a substantial reduction in performance from 0.78W/m2K to 1.19W/m2K/ (Passivhaus conference 2012).

A improved installation can lead to:

- Improved comfort
- Reduced air infiltration and therefore reduce heat loss and save energy
- · Faster return on investment
- · Reduced risk of thermal bridging
- · Reduced risk condensation and mould
- Improved acoustics
- More durable solution

This guide provides a brief synopsis of key junctions and details to realise optimum performance and continuity between windows and the building fabric utilising pro clima Intelligent airtight and windtight solutions and BOSIG PHONOTHERM compressive resistant insulation.



Thermal bridge free window installation with PHONOTHERM 200





